



## Nanocomposite-coated scaffold materials with tailorable hydrated mechanical behaviour

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Queen's University  
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# Nanocomposite-Coated Scaffold Materials with Tailorable Hydrated Mechanical Behaviour

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**Acheson, J.**<sup>1</sup>, Ziminska, M.<sup>1</sup>, Goel, S.<sup>2</sup>, Lennon, A.<sup>1</sup>, Dunne, N.<sup>3</sup>, Hamilton, A.<sup>4</sup>

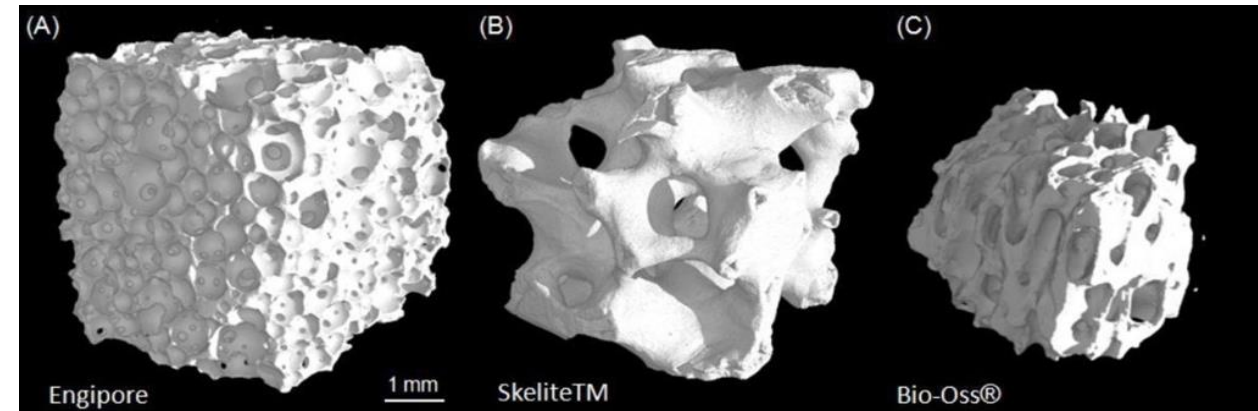
1. School of Mechanical and Aerospace Engineering, **Queen's University Belfast, UK**

2. Precision Engineering Institute, **Cranfield University, UK**

3. School of Mechanical and Manufacturing Engineering, **Dublin City University, Ireland**

4. Engineering Sciences, **University of Southampton, UK**

- Tissue engineering solutions are an attractive alternative to autograft treatment for bone trauma patients
- Bone tissue scaffold development has challenges:-
  - High porosity in conjunction with suitable mechanical properties
  - Limitation in selection of materials



## Thin film nanocomposite coating to tailor mechanical properties of open cell structures

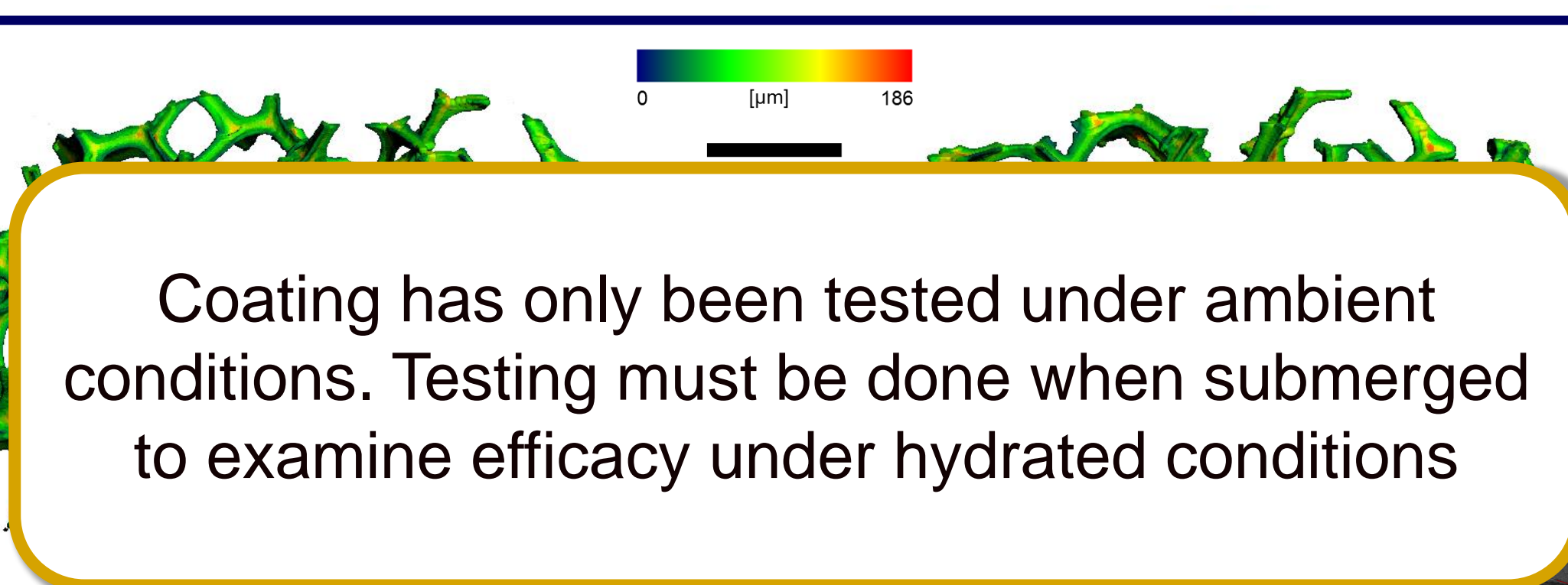
[Image] Alessandra Giuliani, Synchrotron Radiation and Nanotechnology for Stem Cell Research, Stem Cells in Clinic and Research, 2011

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Coating has only been tested under ambient conditions. Testing must be done when submerged to examine efficacy under hydrated conditions

**Un-coated**



- Highly porous
- Less than desirable mechanical properties

**Coated**



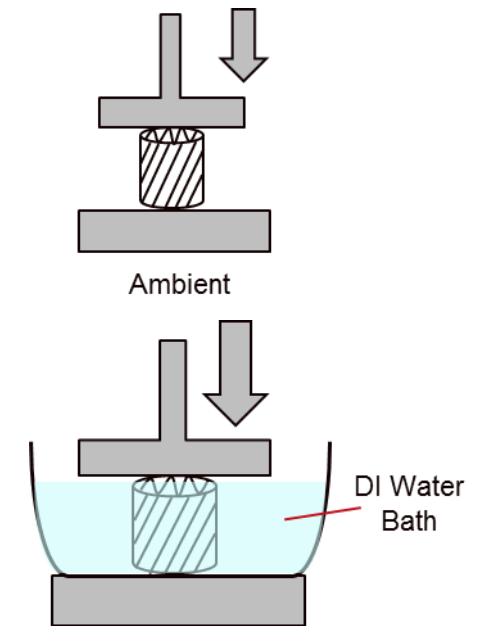
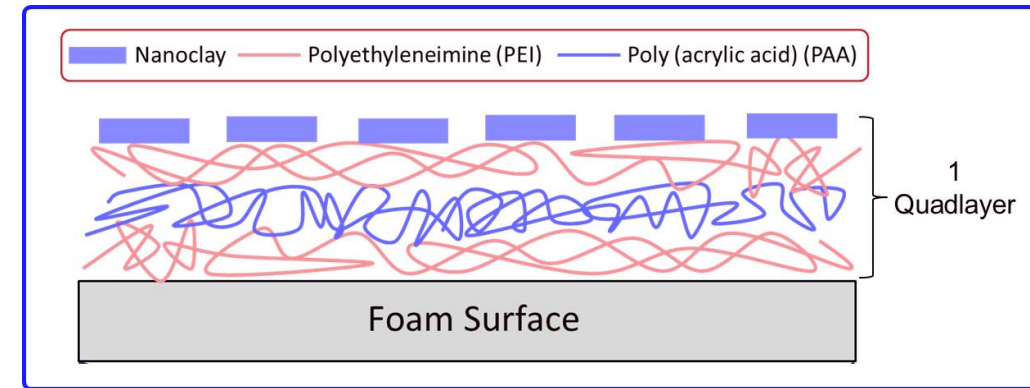
- Slightly reduced porosity
- Tailored mechanical properties to match surroundings

## Materials

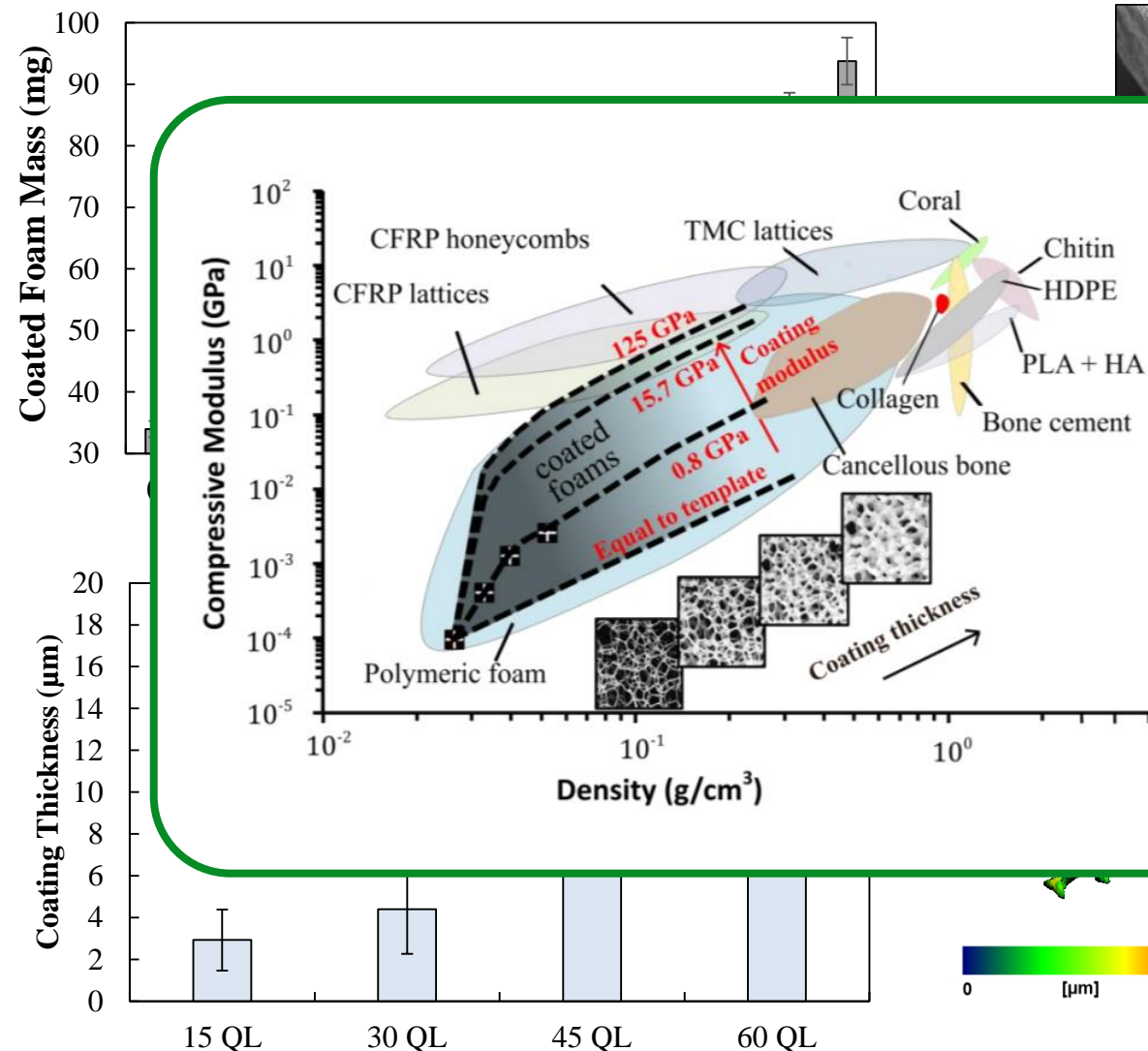
- Open cell polyurethane foam
- Coated with varying number of quadlayers of:
  - » Poly(ethyleneimine)
  - » Poly(acrylic acid)
  - » Cloisite Na<sup>+</sup> nanoclay

## Methods

- Uniaxial compression testing
- SEM
- Surface profilometry
- MicroCT
- Mass and elastic modulus in environments of increasing RH







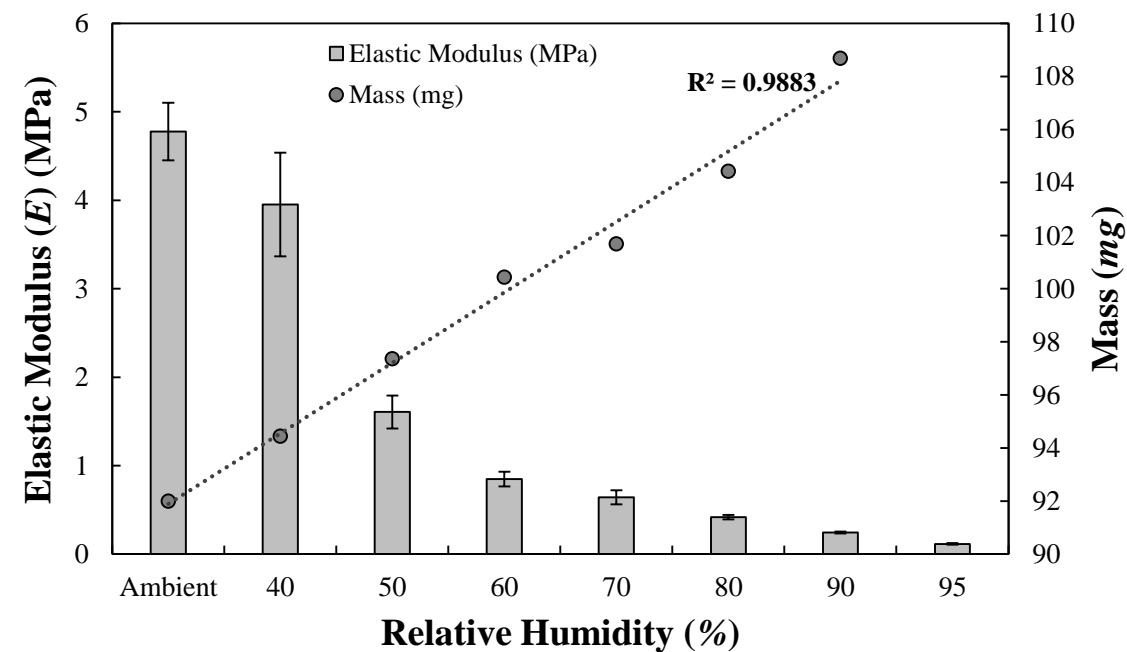
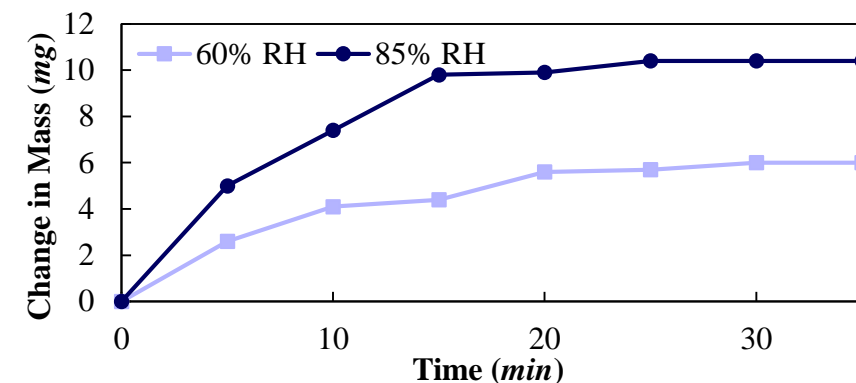
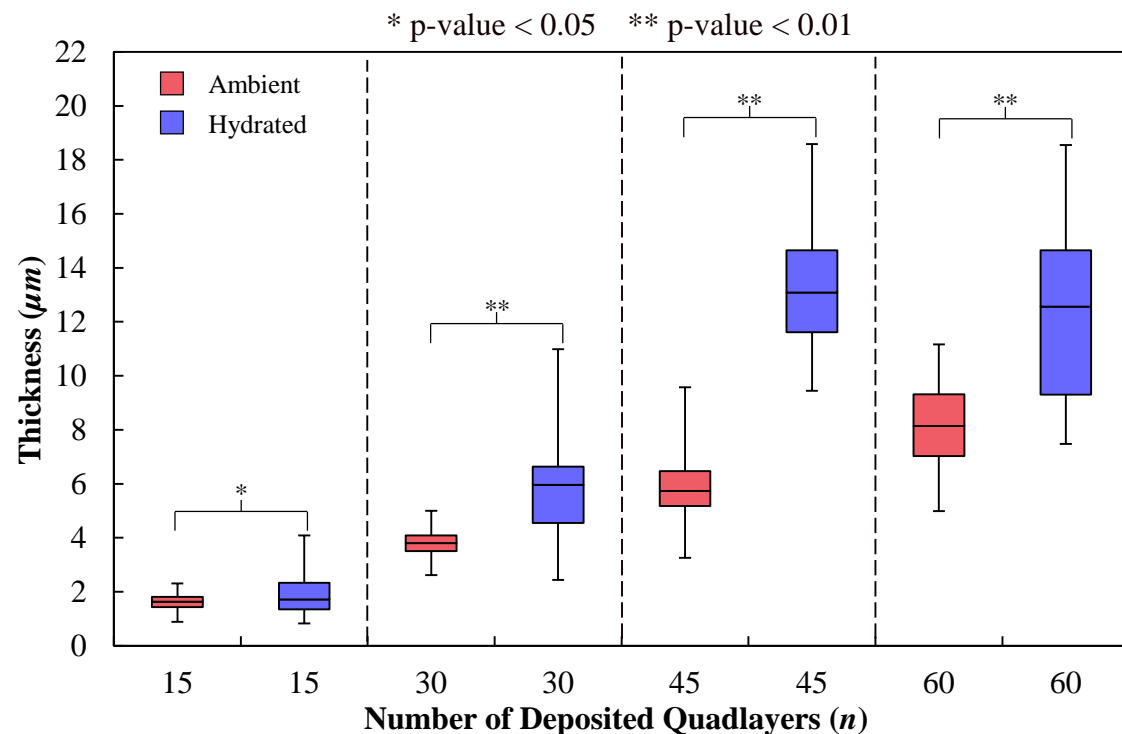
Adapted Ashby-Gibson Model

Mechanical properties of open cell materials can be **tailored**

How do these coatings act when **hydrated?**

Ziminska, et al. ACS Appl Mater Interfaces. 2016;8(34):21968–73.

# Coated Foam Properties when Wet



Quadlayers	Ambient $E \pm \text{SD}$ (MPa)
0	$0.08 \pm 0.00$
15	$1.31 \pm 0.21$
30	$2.78 \pm 0.26$
45	$3.19 \pm 0.28$
60	$4.90 \pm 0.46$

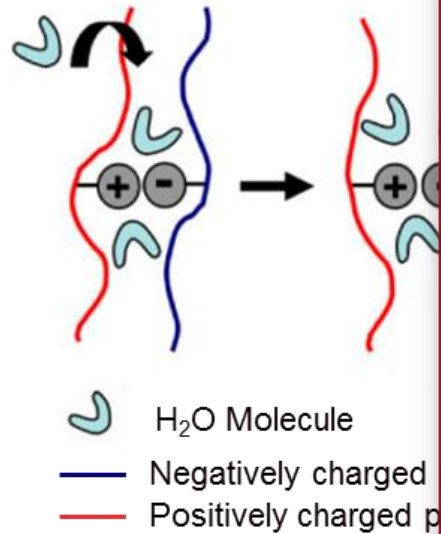
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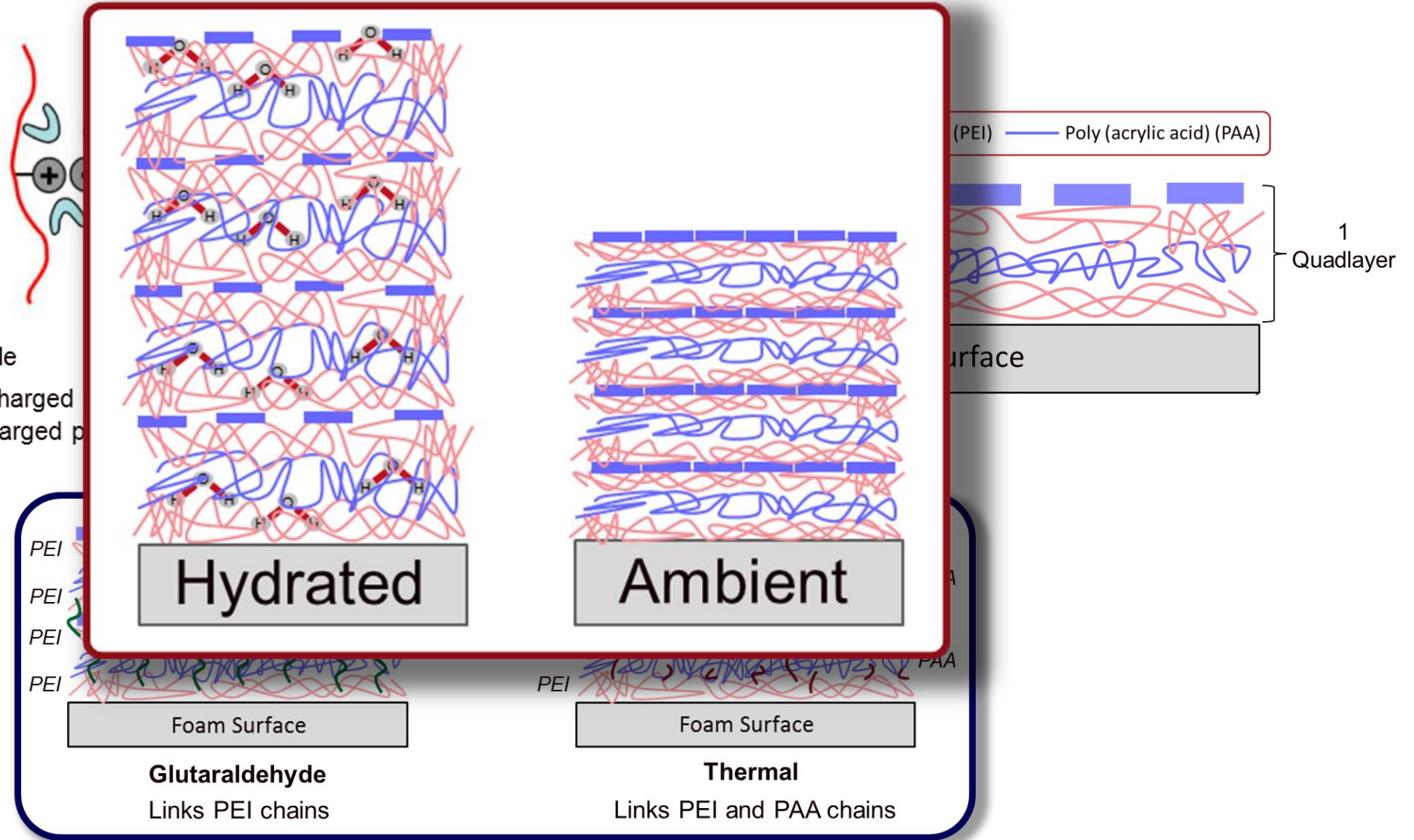
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# Mechanism of Mechanical Property Loss



Proposed Solution:



Hariri, et al. 2012. *Macromolecules* 45, 9364–9372.

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Two-level factorial design of experiments (DoE) to investigate crosslinking effect

**Table 5.1** Design of Experiment Factors

Factor	Parameter	Low	High	Units	Factor Type
A	Glutaraldehyde Molarity	0	2.5	M	Continuous
B	Glutaraldehyde Time	30	300	mins	Continuous
C	Temperature	0	120	°C	Discrete
D	Temperature Time	60	1500	mins	Continuous
E	Crosslink Interval	5	30	QL	Discrete

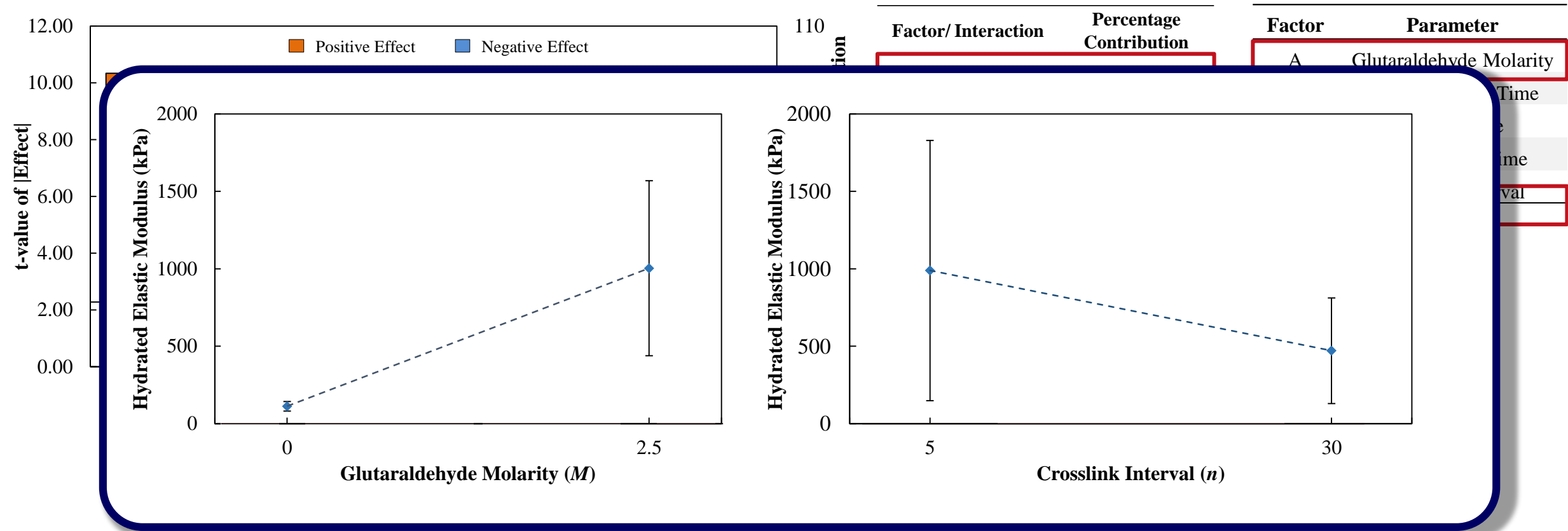


**Optimise for output:**  
Hydrated elastic modulus

## Optimal Crosslinked Coated Foams Characterised:

- Hydrated elastic modulus
- Coating thickness SEM
- Hydrated coated thickness surface profilometry
- Mass and elastic modulus in environments of increasing RH
- FTIR





## Optimal Crosslinking:

- Glutaraldehyde Crosslinking at 2.5 M
- Glutaraldehyde treatment time of 30 mins
- Crosslinking coating every 5 quadlayers deposited

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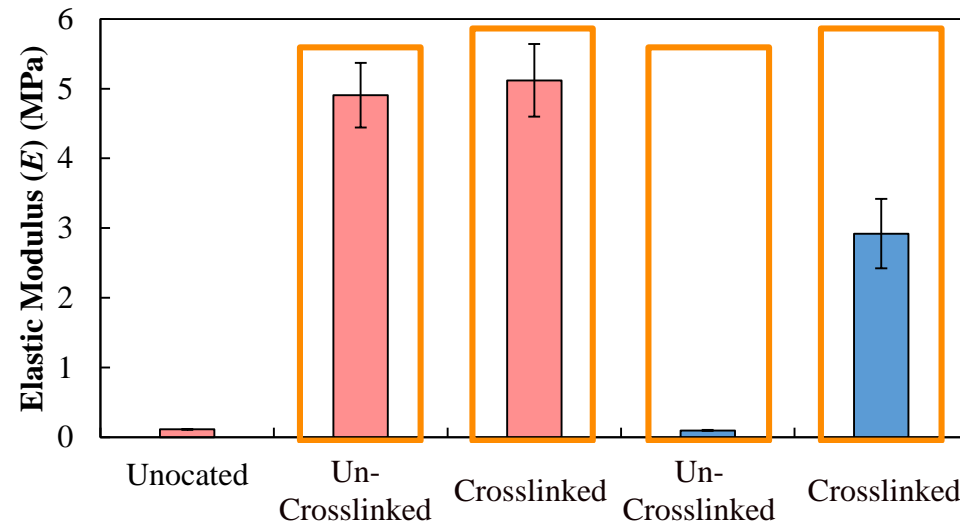
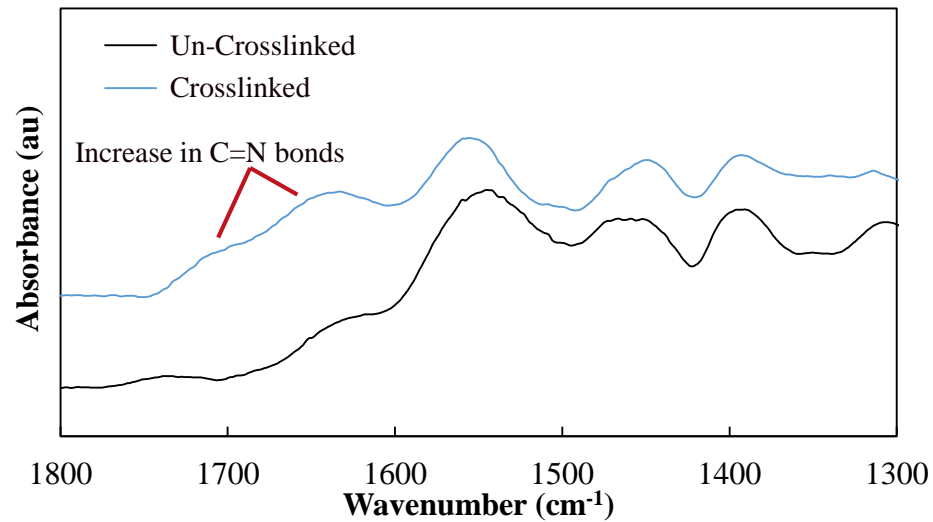
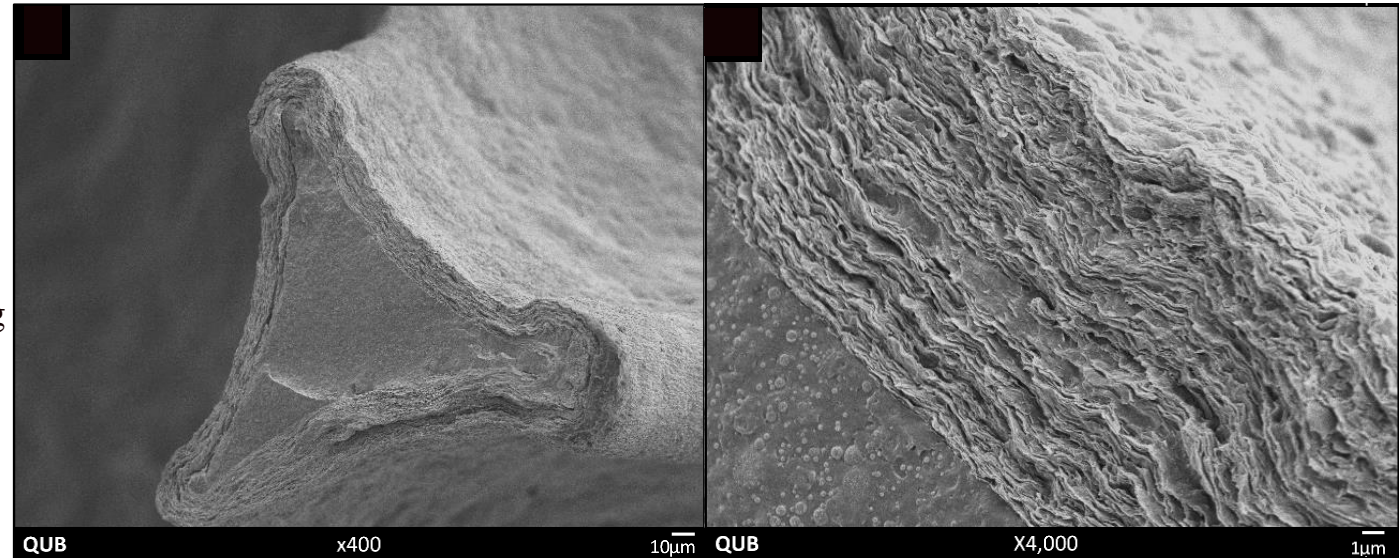
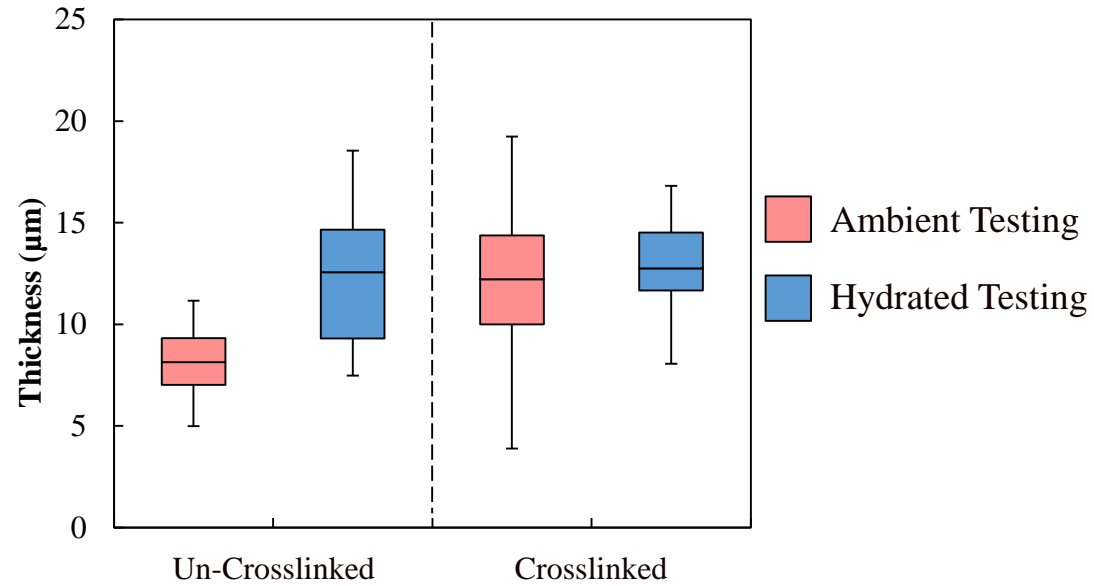


RESULTS



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# Optimal Crosslinked Coated Foams



5.79%

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- Nanocomposite coatings provide significant improvement in elastic modulus, **under ambient conditions**
- Coating loses almost **all of its mechanical properties** when hydrated
- Effects of water on coating analogous with **water acting as a plasticiser** as described by others<sup>[1,2]</sup>
- Design of Experiments identified optimised crosslinking parameters:
  - » Glutaraldehyde treatment at **2.5 M** for **30 mins**, every **5 quadlayers**
- Crosslinked coated foams retained **57%** of their ambient mechanical properties when hydrated compared to **1.97%** for uncrosslinked coated foams
- Crosslinking of coating allows for **tailored hydrated physio-mechanical properties**
- **Coatings can be used to tailor the mechanical and physical structure of bone tissue scaffold materials to match that of surrounding bone**

[1] Tanchek et al. Langmuir. 2006;22(11):5137–43.

[2] Nolte, et al. Macromolecules, 2008;41, 5793–5798.





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